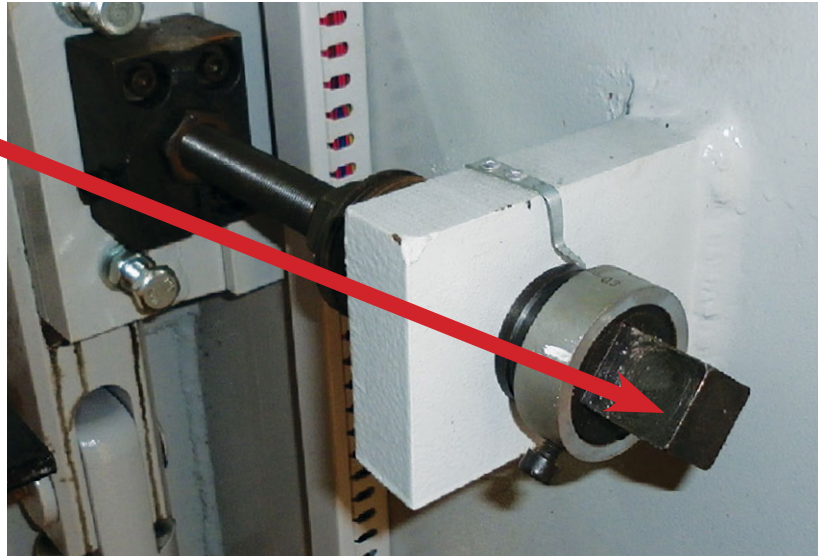


[illegible]

Step 3. Set rapid blade adjustment to the correct gap. Repeat operation at opposite end to ensure the blade is parallel.

Step 4. Re-tighten head bolts at both ends of the machine. Do not over tighten these bolts as this can reduce the set blade gap.



Step 4. The front adjusting bolt is the minimum blade gap adjustment. It has been factory set at 0.1mm to prevent damage to the blade and for optimum performance cutting between 1-4mm.

Warning: For bur free cutting of materials less than 1mm - this can be adjusted but we suggest you contact your nearest service department for further instruction to prevent blade damage.

